

Sugihara Sake Brewery Co., Ltd.



1 Shimoiso, Ono-cho, Ibi-gun
0585-35-2508
9:00-18:00
Closed on Fridays
New sake events / Scheduled for August
Tasting / —



Known for being the smallest in Japan, this sake brewery's flagship brand, Ibi, is so rare even locals call it a phantom sake. The brewery is careful to use Ibi no Homare rice, a rare sake rice developed by the brewery, local farmers, and a local hybrid breeder for the brewery specifically.



Ginsen Ibi

With *ori* sediment, the sake has a slightly cloudy, silver appearance. Amidst the rich fruity aromas of kiwi and green apple are hints of bitter almond.

Rice variety Ibi no Homare

Polishing ratio 60% **Sake meter value** -3

Alcohol by volume (ABV) 17%

How to enjoy	Yuki-bie, hana-bie, suzu-bie, hiya
Flavor	Slightly sweet, refreshing, fresh, mellow, fruity
Pairing	Osechi dishes, sweet chestnut and cream-based dishes, white sauce gratin



**Tokubetsu
Junmai-shu
Ibi**

Gyokusendo Shuzo Co., Ltd.



800-3, Takada, Yoro-cho,
Yoro-gun
0584-32-1155
8:00-12:00
13:00-17:00
Closed on Saturdays, Sundays, and
public holidays
New sake events / —
Tasting / —



The brewery is characterized by its use of ultra-soft underground water and careful brewing, and produces sake, mirin, whiskey, plum wine, vodka, shochu, and more. The brewery takes pride in brewing sake with a refined, elegant, and gentle aroma and beautiful lingering notes, placing importance on transparency, purity, and the art of subtraction.

Reisen Gyoku Junmai Daiginjo Nakagumi

A special Yamada Nishiki grown with reduced use of agricultural chemicals in a Special A district in Hyogo Prefecture is polished to 28%. Enjoy the refined, elegant, and gentle aroma and beautiful lingering notes.

Rice variety Yamada Nishiki

Polishing ratio 28% **Sake meter value** +2.5

Alcohol by volume (ABV) 15.0-15.9%

How to enjoy	Yuki-bie, hana-bie, suzu-bie, hiya
Flavor	Slightly dry, refreshing, fresh
Pairing	Red sea bream fish cake, cheese, dried mullet roe



**Reisen
Junmai Daiginjo
Tokuto
Yamada Nishiki**